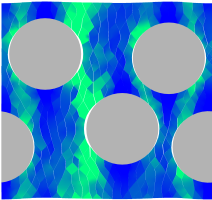


$\chi = 45^\circ, \sigma_{yy}^{\text{eng}} = 110 \text{ MPa}$



$\chi = 90^\circ, \sigma_{yy}^{\text{eng}} = 100 \text{ MPa}$

