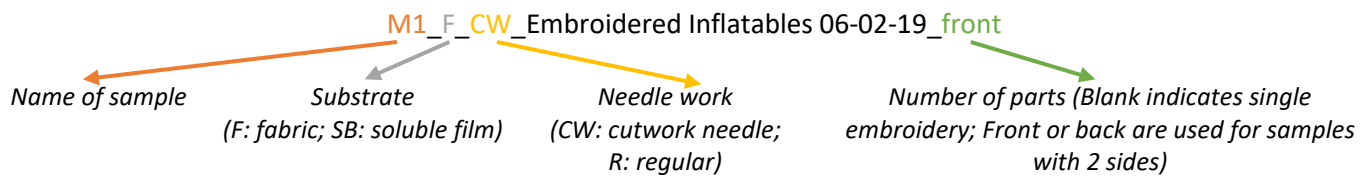


INSTRUCTIONS EMBROIDERED INFLATABLES

Download the PES files provided. This format is readable through the software PE DESIGN 10 or directly by the machine.

The files are named to remind you of the substrate and steps of sewing. Example:

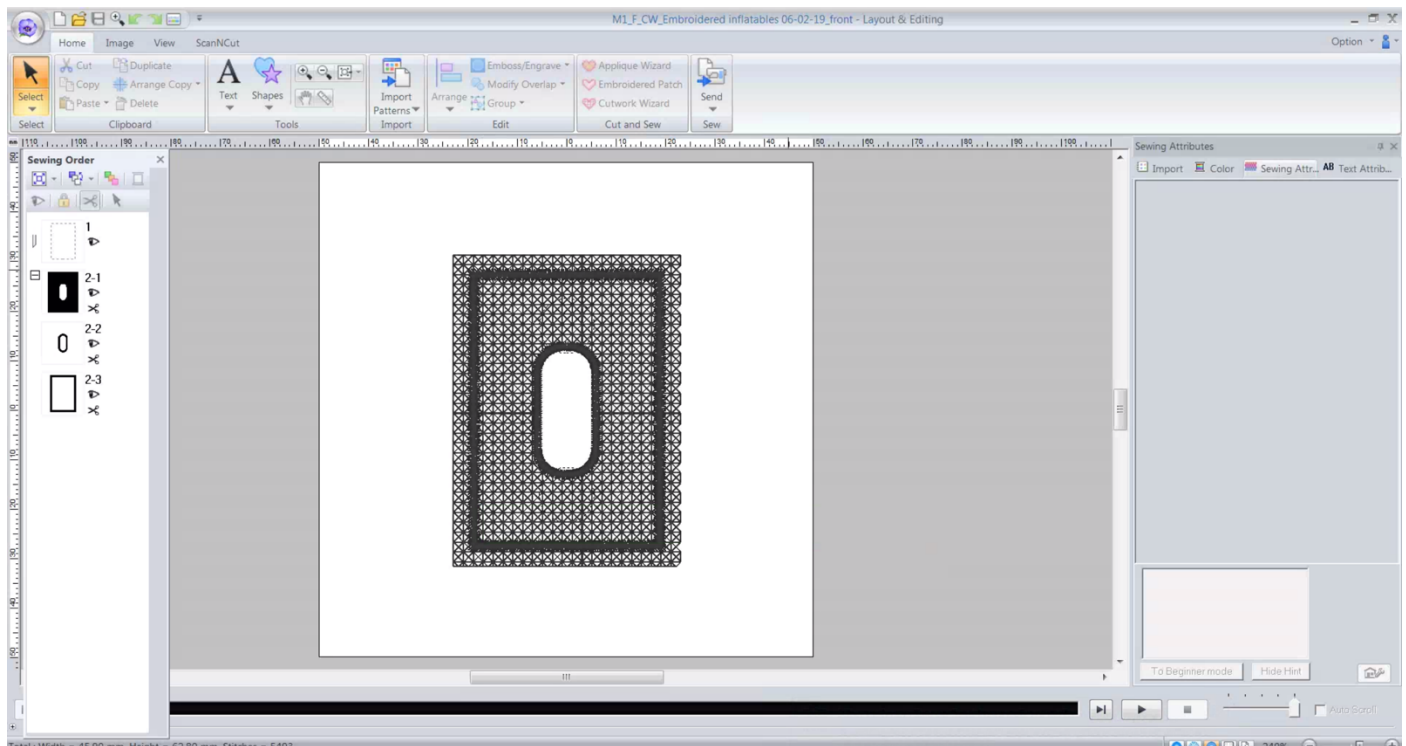


Warning: for CW samples, the machine needs to be set to **cutwork needle mode on** and the **4 cutwork needles need to be installed**. If the machine refuses to read file, check settings.

MODE 1: FRONT

M1_F_CW_Embroidered Inflatables 06-02-19_front

Sewing (on fabric)



1. (Tip!) Remove thread from needles to force machine to stop after cutting!
2. Machine will cut the fabric
3. Add a piece of Solvy film over the cutout
4. Rethread the needle and continue sewing

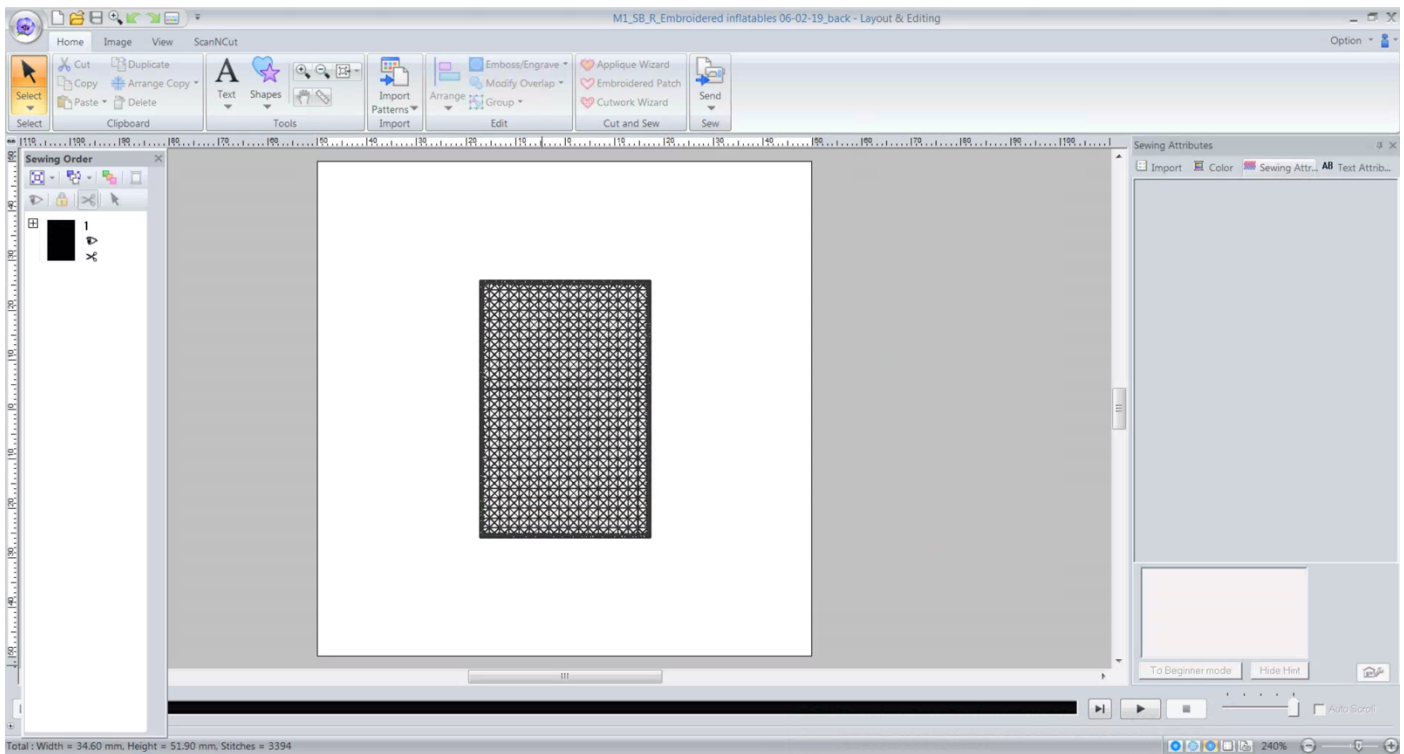
Preparing for casting

5. Detach the excess film from the embroidery
6. Carefully dissolve the film from the lace area around the inflatable cutout with water (start on the edges)
7. Leave it to dry

MODE 1: BACK

M1_SB_R_Embroidered inflatables 06-02-19_back

Sewing (On Solvy film)



1. Sew on Solvy film

Preparing for casting

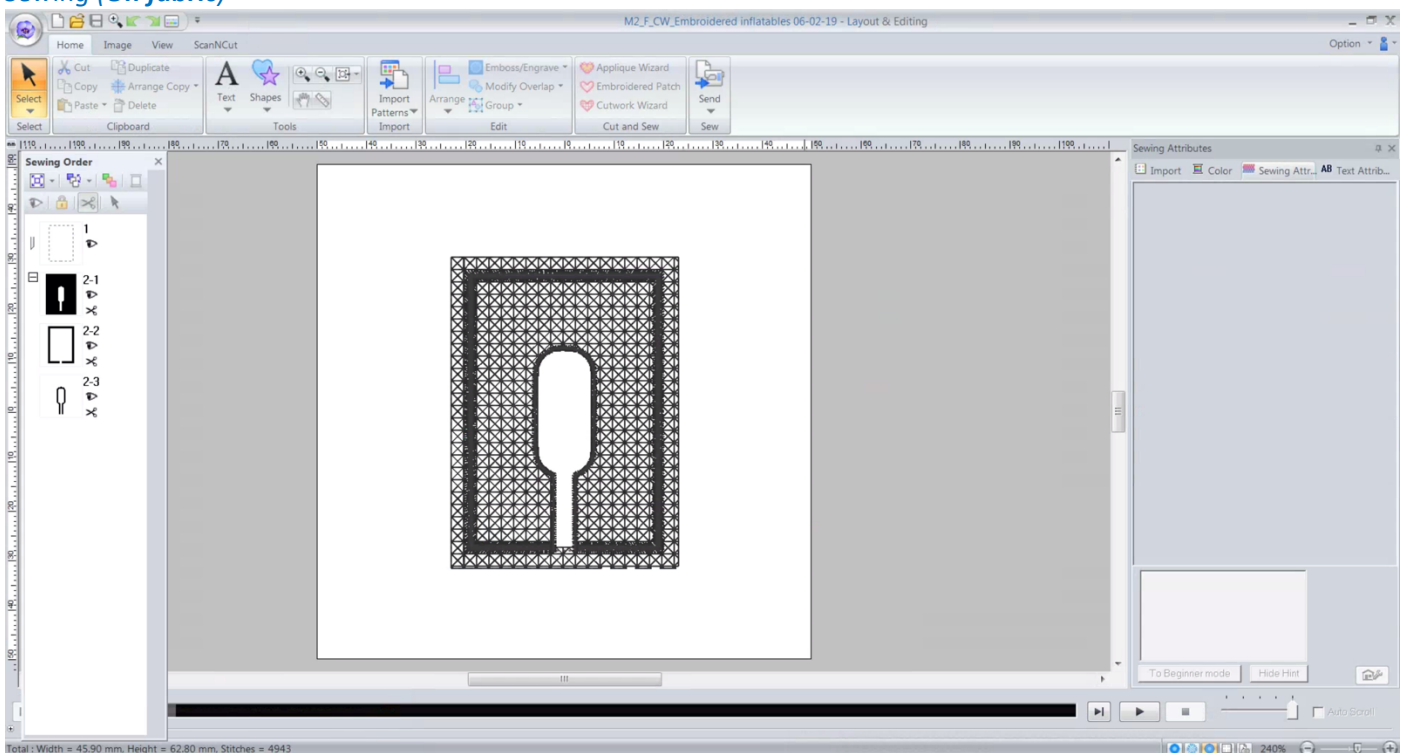
2. Detach the excess film from the embroidery
3. Dissolve the film completely
4. Leave it to dry

Casting (!): Include a layer of Solvy film between the two layers of embroidery. The film should be 3mm smaller in every edge - except for the opening point.

MODE 2

M2_F_CW_Embroidered inflatables 06-02-19

Sewing (On fabric)



1. (Tip!) Remove thread from needles to force machine to stop after cutting!

2. Machine will cut the fabric
3. Add a piece of Solvy film over the cutout
4. Rethread the needle and continue sewing

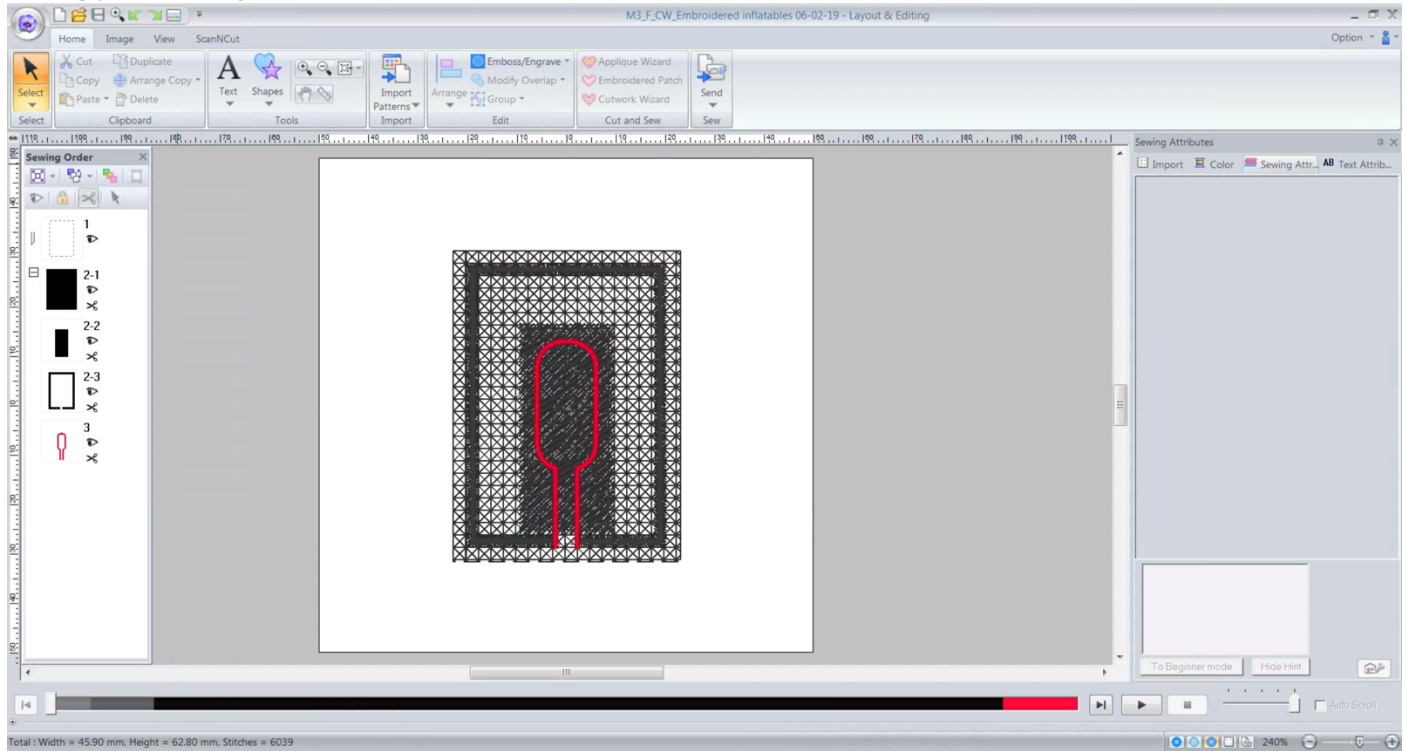
Preparing for casting

5. Detach the excess film from the embroidery
6. Carefully dissolve the film from the lace area around the inflatable cutout with water (start on the edges)
7. Leave it to dry

MODE 3

M3_F_CW_Embroidered inflatables 06-02-19

Sewing process (on fabric)



1. (Tip!) Remove thread from needles to force machine to stop after cutting!
2. Machine will cut the fabric
3. Add a piece of Solvy film over the cutout
4. Rethread the needle and continue sewing (leave the one designated for the red color in the design out)

< Interrupt the embroidery process >

5. Detach the excess film from the embroidery
6. Without removing the sample from the embroidery frame, dissolve the film from the lace area around the inflatable cutout with water
7. Leave it to dry
8. Once dry, place the embroidery frame back in the machine
9. Add a piece of Solvy film over the embroidery
10. (Rethread the needle and) finish sewing
11. Detach the excess film from the embroidery