

	Work Instruction:
	Release Date 27-04-2020
	Rev Work Instruction V1.1
	Page 1(2)

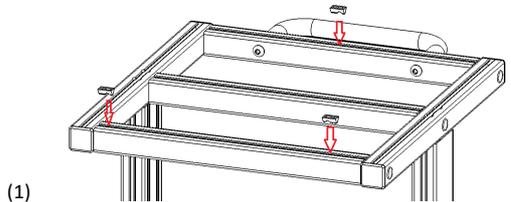
**TITLE: SUB-ASSEMBLY #12 – BOTTOM PLATE TO TROLLEY**

Revision	Date	Modifications	Author
V1.0	21-04-2020	Setup first version (images and elaboration)	Jeroen Roest / Bart Spel
V1.1	27-04-2020	Translation from Dutch to English	Josephine Dumas

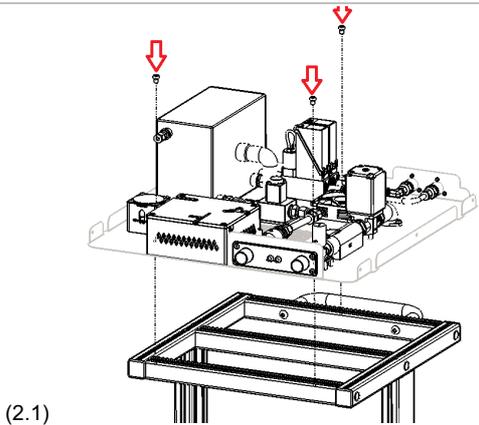
This work instruction describes how the bottom plate is mounted on the chassis and how the power supply cable is connected.

Part	Supplier	Quantity
Result of sub-assembly 9 – Trolley	-	1
Result sub-assembly 10 – Connections to bottom plate	-	1
Bolt M6x10mm	-	3
M6 nut (in rails)	Item	3
Ring M6	-	3

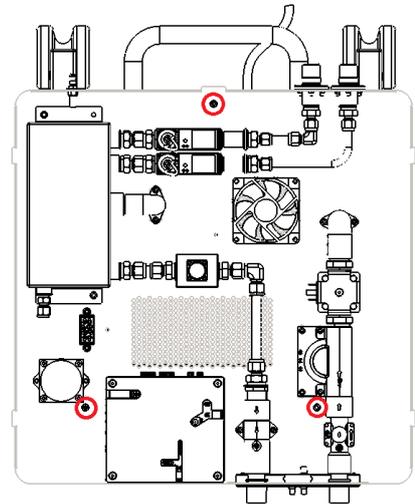
- On top of the chassis, the two outer strips need to be removed (as pointed towards by the red arrows in figure 1).
- 1.
- In the bar where the handle is attached to, one connection pieces must be placed. In the opposite bar, two connection pieces must be places (see figure 1).



- The bottom plate must be placed on the chassis and connected by using M6x10mm bolts (from above to below). M6 rings must be placed in between. (see figure 2.1).
- 2.
- See figure 2.2 for a top view of the bottom plate with marked where the bolts should be placed.



	Work Instruction:	
	Release Date	27-04-2020
	Rev Work Instruction	V1.1
	Page	2(2)
<b>TITLE: SUB-ASSEMBLY #12 – BOTTOM PLATE TO TROLLEY</b>		



(2.2)

3.
  - The cable from the power supply must be connected to its connection piece that is mounted in the bottom plate.

See the figure below for the result, when the assembly is done correctly.

